

## Colorama NC1010 MONOPAC SG

MONOPAC SG is high quality nitro-cellulose based enamel with excellent hardness and elasticity. The high quality of this product makes it suitable for the application as a semi-gloss topcoat for almost any wood and steel works.

### Properties and Areas of Use

- Tough, hard wearing flexible film, with excellent hardness, color retention and weathering resistance
- Good chemical resistance, and excellent water resistance
- Cures at low temperatures

### Technical Coating Data @ 25 °C for mixed material

<b>Finish</b>	Semi-gloss
<b>Color Range</b>	Transparent
<b>Solids Volume</b>	43 ± 2%
<b>Dry Film Thickness Range</b>	25-100 µm
<b>Theoretical Spreading Rate</b>	8.6 m <sup>2</sup> / L @ 50 microns DFT (loss factors will apply in practice)
<b>Surface Dry</b>	10 min.
<b>Recoat Interval</b>	4 hours minimum 10 days maximum
<b>Complete Cure</b>	24 hours
<b>Pot Life</b>	Single Pack
<b>Flash Point</b>	28°C
<b>Shelf Life</b>	12 months (stored in a cool dry place)
<b>Mixing Ratio by Weight</b>	Single Pack
<b>VOC</b>	245 g/L

## Film Thickness and Spreading Rate:

	Minimum	Maximum	Typical
Film thickness, dry ( $\mu\text{m}$ )	25	75	50
Film Thickness, wet ( $\mu\text{m}$ )	58	175	116
Theoretical Spreading Rate ( $\text{m}^2/\text{L}$ )	17.2	5.7	8.6

## Suitable Surfaces

- Wood must be abraded with sand paper No. 320 and primed with Colorama MONOFOND.

## Application Conditions

Substrate temperature should be 10°C or above for application and during cure and a minimum of 3°C above the dew point. Adequate dry air ventilation is recommended for optimum drying.

## Application Information

Thinning should only take place after the two components have been thoroughly mixed.

## Brush and Roller

Thin if required with 0-5% Paint Thinner Colorama NC.

## Conventional Air Spraying

- Thin with 5-25% Paint Thinner Colorama NC, as required.
- Tip size - 2.0 mm
- Tip pressure - 60 psi (0.4Mpa) approximately

## Airless Spraying

- Thin with 0-20% Paint Thinner Colorama NC, as required
- Tip size - 0.58-.79 mm approximately
- Tip pressure - 2100 psi (15Mpa) approximately

## Cleaning Thinner

Equipment should be cleaned immediately after use with Paint Thinner Colorama NC.

## Drying time:

Drying times are affected by air ventilation, temperature, film thickness and number of coats.

Substrate Temp.	10° C	25° C	40° C
Surface Dry	20 h	10 min.	5 min.
Through Dry	2 h	45 min.	30 min.
Dry to recoat, minimum	6 h	4 h	2 h

The given data serve as guideline only. The actual drying time differs according to film thickness, ventilation, humidity and underlying paint system.

## Typical paint system:

MONOFOND	2 x 100 µ
MONOPAC SG Varnish	2 x 50 µ

## Storage:

Keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

## Handling:

Handle with care. Stir well before use.

## Packing Size:

5 L & 18 L

## Summary Safety Information

- Avoid inhalation of spray mist and skin contact by the use of masks, gloves and other personal protection. Eyes should be cautiously washed with water or proprietary wash, and medical attention obtained. Skin should be thoroughly washed using a cleanser and soap and water.
- Product is flammable
- No sparks or flames
- No smoking

The information given in this data sheet represents test results & practical experience obtained under controlled conditions, and are correct to the best of our knowledge. However, as products are often used under different conditions, we can only guarantee the quality of our product, and reserve the right to change data without further notice.